



TIKKURILA

## Temaline DW

### APIBŪDINIMAS

A two-component, high-build, solvent-free epoxy coating for potable water immersion.

### SAVYBĖS IR PASKIRTIS

- Approved by WRAS to be used for potable water storage tanks, cisterns and basins. The coating can be used as a one-coat lining in potable water tanks. 100% solvent-free and benzyl alcohol-free, thus confirming the safety of its use
- Has especially good resistance against corrosion. Long-term protection extends the service life and results in cost savings during the life cycle of the painted object
- Available in a white color shade, which makes it easy to inspect the condition of the coated surface. Ease of touch-up painting is relevant in the case of surfaces that are difficult to reach
- Approved by WRAS for potable water up to +23°C/73°F
- Due to CE marking also suitable for concrete surfaces
- Recommended for potable water storage tanks, cisterns and basins

### TECHNINIAI DUOMENYS

**Sausojo likučio tūrio dalis (proc.)** 100% (ISO 3233)

**Sausojo likučio masės dalis (proc.)** 100%

**Tankis** 1.46 kg/l (mixed)

**Maišymo santykis** Base 4 parts by volume Temaline DW  
Hardener 1 part by volume Hardener 008 7090

**Mišinio tinkamumo trukmė (esant +23 °C temperatūrai)** ½h

**Rekomenduojamas dangos storis ir teorinė išeiga**

|       | Recommended film thicknesses |       | Theoretical coverage  |
|-------|------------------------------|-------|-----------------------|
|       | wet                          | dry   |                       |
| 250µm | 250µm                        | 250µm | 4.0 m <sup>2</sup> /l |
| 400µm | 400µm                        | 400µm | 2.5 m <sup>2</sup> /l |

Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated.

**Džiūvimo trukmė**

| DFT 250µm              | +10°C | +23°C | +35°C |
|------------------------|-------|-------|-------|
| Dust dry, after        | 6h    | 4h    | 1.5h  |
| Touch dry, after       | 20h   | 12h   | 6h    |
| Recoatable, min. after | 8h    | 6h    | 2h    |
| Recoatable, max. after | 48h   | 24h   | 10h   |
| Fully cured, after     | 14d   | 7d    | 3d    |

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.

**Blizgumas**

Labai blizgus.



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Spalva

White.



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## NAUDOJIMO INSTRUKCIJA

**Paviršiaus paruošimas** Oil, grease, salts and dirt are removed by appropriate means. (ISO 12944-4)

Steel surfaces: Blast clean to grade Sa2½. (ISO 8501-1)

Concrete surfaces: The surface must be dry and at least 4 weeks old. The relative humidity of the concrete should not exceed 97%. Remove any splashes and unevennesses by grinding. Remove laitance and form oil from concrete castings by sanding or blast cleaning. Any cracks, crevices and voids must be repaired with a mixture of Temaline DW and fine dry quartz sand.

**Rekomenduojamas gruntas** Temaline DW.

**Rekomenduojama viršutinio sluoksnio danga** Temaline DW.

**Dengimo sąlygos** All surfaces must be clean, dry and free from contamination. The temperature of the ambient air, surface and paint should not fall below +10°C during application and drying. Relative humidity of the air should not exceed 80% during application and drying. The surface temperature of steel should remain at least 3°C above the dew point. Good ventilation and sufficient air movement is required in confined areas during application and drying.

**Komponentų maišymas** First stir base and hardener separately. The correct proportions of base and hardener must be mixed thoroughly before use. Use power mixer for mixing. Insufficient mixing or incorrect mixing ratio will result in uneven drying of the surface and weaken the properties of the coating.

**Dengimas** Application with a dual feed hot airless spray equipment with a pressure ratio of at least 45:1 and a theoretical litre capacity of at least 8 l/min. Optimum spray temperature is around 50°C at the nozzle, starting temperature about 40°C. Airless spray nozzle tip 0.018"-0.027" and nozzle pressure 180–200 bar. Spray angle shall be chosen according to the shape of the object. Use of a reverse nozzle is recommended. Sharp edges, corners, weld seams and other areas difficult to paint should be painted by brush prior to spray application.

**Note!** Pot life of the mixture is about 30 min at +23°C and about 5min at +40°C. Avoid to let the mixture cure in hoses, pump or spray gun.

**Skiedikliai** Do not thin.

**Įrangos valymas** Thinner 1031 or acetone.

**LOJ** VOC content of the paint mixture is 4 g/l

**SAUGOS IR SVEIKATOS APSAUGOS ŽENKLINIMAS** Nenaudoti, jeigu neperskaityti ar nesuprasti visi saugos įspėjimai. Smulkesnė informacija apie pavojingą poveikį ir apsaugą nuo jo pateikta saugos duomenų lapuose. Saugos duomenų lapą galima gauti paprašius.

### Tik pramoniniam ir profesionaliam naudojimui

Pateikta informacija nėra išsami ir galutinė. Ši informacija paremta laboratoriniais bandymais ir praktine patirtimi. Gaminys kokybę užtikrina ISO 9001 ir ISO 14001 standartų reikalavimus atitinkanti kokybės vadybos sistema. Negalėdami kontroliuoti sąlygų, kuriomis gaminiai naudojami, taip pat veiksnių, turinčių įtakos jų naudojimui, neatsakome už patirtą žalą juos naudojant ne pagal instrukcijas ar paskirtį. Pasiliekiame teisę keisti pateiktą informaciją be išankstinio pranešimo.

Gaminys skirtas naudoti tik profesionaliai, jų gali naudoti tik specialistai, žinantis, kaip tinkamai jų naudoti, ir turintys jo naudojimo patirties. Aukščiau pateikta informacija yra patarimojo pobūdžio. Tieki, kiek leidžia galiojantys įstatymai, mes neprisiimame atsakomybės už sąlygas, kuriomis gaminys yra naudojamas, ir už tai, kaip ir kokiu tikslu jis yra naudojamas.

Jei ketinate naudoti gaminį kitu tikslu nei čia rekomenduojama ir neturite mūsų raštiško patvirtinimo, kad jis tinkamas taip naudoti, prisiliimate visą atsakomybę už galimas pasekmes.



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**EN 1504-2:2004**

Darnusis Europos standartas EN 1504-2:2004 nustato reikalavimus apsauginėms betono dangoms.

Šis gaminys išbandytas ir paženkintas CE ženklu pagal priedo ZA lentelėse 1d, 1f ir 1g pateiktus reikalavimus.

|                                                     |                                              |
|-----------------------------------------------------|----------------------------------------------|
|                                                     |                                              |
| 0809                                                |                                              |
| Tikkurila Oyj<br>Heidehofintie 2<br>FI-01300 Vantaa |                                              |
| 19                                                  |                                              |
| 0809-CPD-0773                                       |                                              |
| TIK-A026-2019                                       |                                              |
| EN 1504-2:2004                                      |                                              |
|                                                     |                                              |
| Pralaidumas COI                                     | sD > 50 m                                    |
| Atsparumas smūgiams                                 | I klasė: $\geq 4$ Nm                         |
| Kapiliarinis įgėris ir pralaidumas vandeniu         | w < 0,1 kg/m <sup>2</sup> · h <sup>0,5</sup> |
| Atsparumas dilimui                                  | < 3000 mg                                    |
| Reakcija į ugnį                                     | F(NPD)                                       |
| Sukibimo stipris tempiant                           | $\geq 2,0$ N/mm <sup>2</sup>                 |
| Pavojingų medžiagų išskyrimas                       | NPD                                          |
| Pralaidumas vandens garams                          | I klasė, 5 m < sD < 5 m                      |
| Atsparumas stipriam cheminiams poveikiui            | II klasė                                     |